

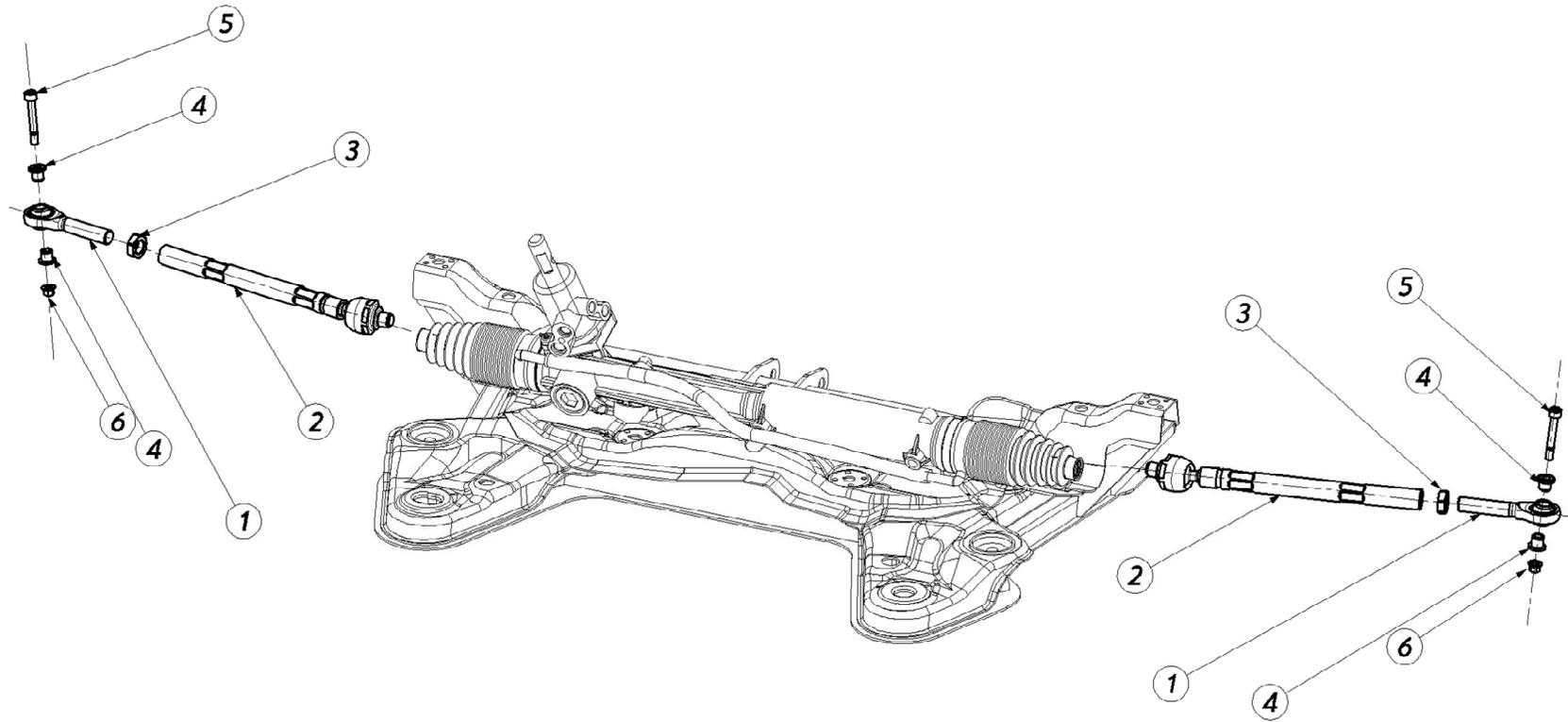


**CITROËN**  
RACING

**DS3 R3**

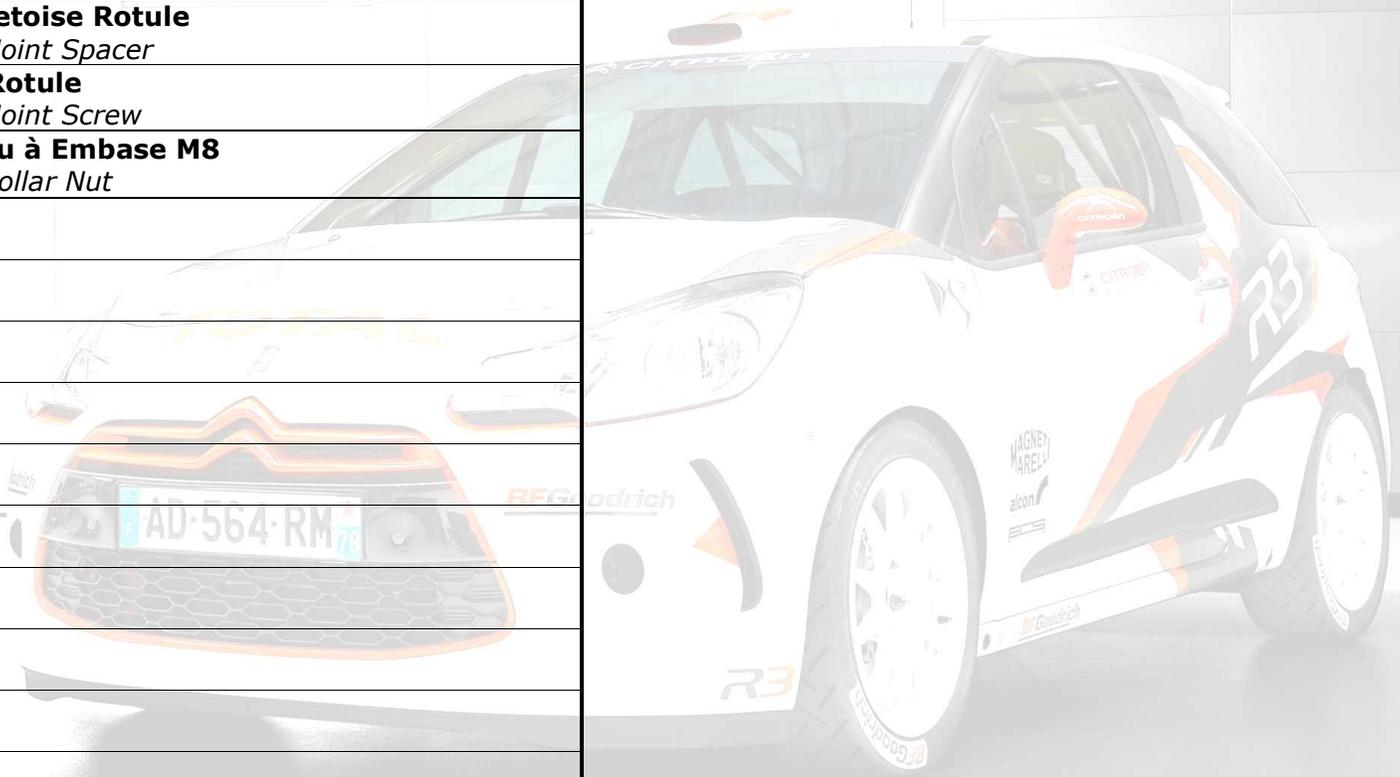
**E44**

**BIELLETTE DIRECTION**  
**STEERING ROD**





<b>REP</b>	<b>REFERENCE</b>	<b>QTE</b>	<b>DESIGNATION</b>
<b>1</b>	1E4464025A	2	<b>Embout Rotule Biellette Direction</b> <i>Steering Rod Ball Joint End</i>
<b>2</b>	1E4463963A	2	<b>Biellette direction</b> <i>Steering Rod</i>
<b>3</b>	BCSP380505	2	<b>Ecrou M16</b> <i>M16 Nut</i>
<b>4</b>	1E4463524B	4	<b>Entretoise Rotule</b> <i>Ball Joint Spacer</i>
<b>5</b>	1E4464028A	2	<b>Vis Rotule</b> <i>Ball Joint Screw</i>
<b>6</b>	BCSP7238ET	2	<b>Ecrou à Embase M8</b> <i>M8 Collar Nut</i>
<b>7</b>			
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Assembler l'embout rotule de biellette de direction (**rep. 1**) et le contre-écrou M16 (**rep. 3**) sur la biellette de direction (**rep. 2**).

Assemble the steering rod ball joint end (**rep. 1**) and the M16 counter nut (**rep. 3**) on the steering rod (**rep. 2**).



Assembler les deux entretoises de rotule (**rep. 4**) sur l'embout rotule de biellette de direction

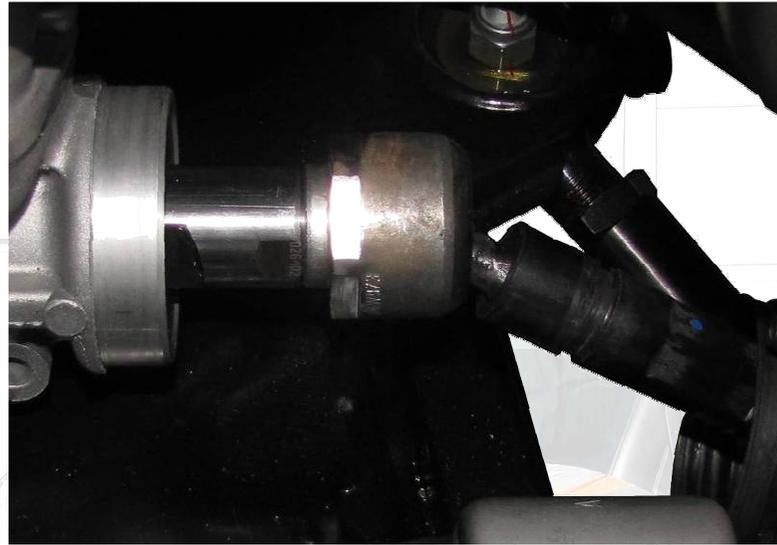
Assemble the two steering rod spacers (**rep. 4**) on the steering rod ball joint end





Assembler les biellettes de direction équipées sur la crémaillère de direction.

Assemble the equipped steering rods on the steering rack.



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120 N.m

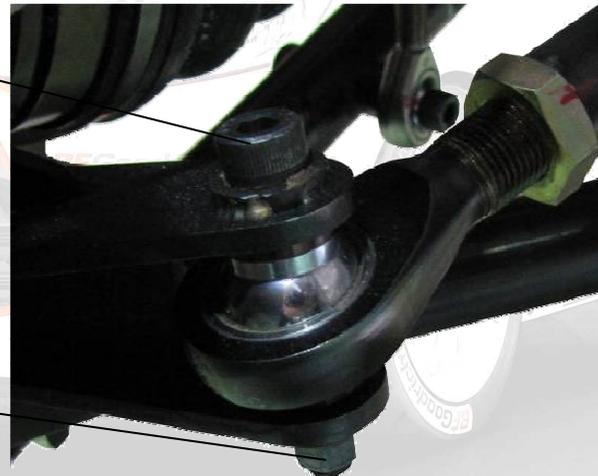
Assembler les biellettes de direction sur les pivots avant à l'aide des vis (rep. 5) et des écrous (rep. 6).

Assemble the steering rods on the front uprights using the screws (rep. 5) and the nuts (rep. 6).



5

6



242



50 N.m